# Synthos PS HI 552M

### High Impact Polystyrene

#### Synthos S.A.

#### Message:

SYNTHOS PS HI 552M is high-impact polystyrene (HIPS) with a balanced combination of rheological, mechanical and thermal properties, suitable for general application use. It is a thermoplastic material designed for injection moulding and extrusion. Product has a form of lens granules of diameter 2,5 to 4 mms.

#### APPLICATION

Injection moulding is used to produce consumer goods and technical components that are exposed to higher mechanical stress. Good results are achieved in extruded profiles.

The composition of the polymer meets the requirements of the Health and can therefore be used for the production of articles coming into contact with food.

FormsGranulesProcessing MethodExtrusion Injection MoldingPhysicalNominal ValueUnitMelt Mass-Flow Rate (MFR) (200°C/5.0 kg)9.0 to 10g/10 minISO 1133	General Information			
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Drying Temperature	Flame Rating (1.60 mm)	НВ		UL 94
	Injection	Nominal Value	Unit	
Desiccant Dryer 80.0 °C	Drying Temperature			
	Desiccant Dryer	80.0	°C	

Hot Air Dryer	70.0	°C	
Drying Time			
Desiccant Dryer	1.0	hr	
Hot Air Dryer	2.0 to 4.0	hr	
Processing (Melt) Temp	180 to 260	°C	
Mold Temperature	10.0 to 60.0	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	200 to 240	°C	

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