

Mablex 274

Polycarbonate + ABS

Ravago Group

Message:

PC/ABS blend medium heat resistant grade

General Information			
Features	Medium Heat Resistance		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	13	g/10 min	ISO 1133
Molding Shrinkage	0.50 to 0.70	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2
Yield	58.0	MPa	
Break	48.0	MPa	
Tensile Strain (Break)	42	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-30°C	30	kJ/m ²	
23°C	55	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Annealed)	110	°C	ISO 75-2/A
Vicat Softening Temperature			
--	132	°C	ISO 306/A50
--	124	°C	ISO 306/B50
Ball Pressure Test (75°C)	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Electric Strength (1.00 mm, in Oil)	24	kV/mm	IEC 60243-1
Comparative Tracking Index	300	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Burning Rate	48	mm/min	FMVSS 302
Flame Rating ¹			Internal Method
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index (2.00 mm)	650	°C	IEC 60695-2-12

NOTE

1. UL94 internally tested

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

