

Infino GW-3330

Polycarbonate

LOTTE ADVANCED MATERIALS CO., LTD.

Message:

Infino GW-3330 is a polycarbonate (PC) product that contains a glass fiber reinforced material. It is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Typical application areas are: electrical/electronic applications.

General Information			
UL YellowCard	E115797-101950894		
Filler / Reinforcement	Glass fiber reinforced material		
Features	General		
Uses	Mobile phone		
Physical	Nominal Value	Unit	Test Method
Specific Gravity (Natural)	1.40	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR)			ASTM D1238, ISO 1133
250°C/10.0 kg	22	g/10 min	ASTM D1238, ISO 1133
300°C/1.2 kg	13	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow: 3.20mm	0.10 - 0.30	%	ASTM D955
Transverse flow: 3.20mm	0.10 - 0.30	%	ASTM D955
Lateral flow: 3.20mm	0.10 - 0.30	%	ISO 2577
Traffic: 3.20mm	0.10 - 0.30	%	ISO 2577
Ash Content	30	%	ASTM D5630
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
Class r	116		ASTM D785
R scale	116		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	5500	MPa	ASTM D638
--	5450	MPa	ISO 527-2/5
Tensile Strength			
Yield ²	130	MPa	ASTM D638
Yield	124	MPa	ISO 527-2/5
Fracture ³	140	MPa	ASTM D638
Fracture	135	MPa	ISO 527-2/5
Tensile Elongation			
Fracture ⁴	3.7	%	ASTM D638
Fracture	3.5	%	ISO 527-2/5
Flexural Modulus ⁵			

--	7400	MPa	ASTM D790
--	7250	MPa	ISO 178
Flexural Strength			
-- ⁶	170	MPa	ASTM D790
-- ⁷	165	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁸ (23°C)	20	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C, 3.18 mm	170	J/m	ASTM D256
23°C, 6.35 mm	160	J/m	ASTM D256
23°C ⁹	18	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, unannealed, 6.40mm	146	°C	ASTM D648
0.45 MPa, unannealed, 4.00mm	142	°C	ISO 75-2/B
1.8 MPa, unannealed, 3.20mm	135	°C	ASTM D648
1.8 MPa, unannealed, 6.40mm	139	°C	ASTM D648
1.8 MPa, not annealed, 4.00mm	136	°C	ISO 75-2/A
1.8 MPa, annealing, 4.00mm	132	°C	ISO 75-2/A
Electrical	Nominal Value		Test Method
Relative Permittivity (25°C)	3.20		ASTM D150, IEC 60250
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	5.0 mm/min		
5.	2.8 mm/min		
6.	2.8 mm/min		
7.	2.0 mm/min		
8.	Thickness: 4mm		
9.	Thickness: 4mm		

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