

# SLOVAMID® 66 GF 20/2M

Polyamide 66

Plastcom

## Message:

Chemically reinforced with 20 % glass fibre, suitable for mouldings with high strength and toughness also at minus temperatures. Used in the automotive, engineering and electrical industry. With the increasing content of FG also the toughness, tensile and bending strength increase, the shrinkage decreases and the heat application increases up to 250°C. Application: hobby tools, covers of electrottools, electromotors, cooling screws of blowers, gear wheels, carrying parts in the automotive industry like eg. brake cables. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	UV Stabilizer		
Features	Chemically Coupled		
Uses	Automotive Applications		
	Electrical/Electronic Applications		
	Gears		
	Power/Other Tools		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 66		
Physical	Nominal Value	Unit	Test Method
Density	1.28	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (275°C/0.325 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.1	%	
Flow	0.80	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7350	MPa	ISO 527-2
Tensile Stress (Yield)	130	MPa	ISO 527-2
Tensile Strain (Yield)	3.5	%	ISO 527-2
Flexural Modulus	4850	MPa	ISO 178
Flexural Stress	165	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	4.0	kJ/m <sup>2</sup>	
23°C	4.5	kJ/m <sup>2</sup>	

Charpy Unnotched Impact Strength			ISO 179
-20°C	35	kJ/m <sup>2</sup>	
23°C	38	kJ/m <sup>2</sup>	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	250	°C	ISO 75-2/B
Vicat Softening Temperature	250	°C	ISO 306/B
Melting Temperature (DSC)	260	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	250 to 280	°C	
Mold Temperature	50.0 to 90.0	°C	
Injection Pressure	80.0 to 120	MPa	

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#### Recommended distributors for this material

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