Ultramid® B36 01

Polyamide 6

BASF Corporation

Message:

Ultramid B36 01 is an intermediate viscosity, PA6 grade. It conforms to FDA requirements including, 21 CFR 177.1500, EU Directive 2002/72/EC, the German BfR recommendation "X Polyamide", 1.6.1998 or legislations for other countries will be provided on request.

Applications

Typical applications include production of cast film and blown film and monofilaments.

General Information	
Features	Food Contact Acceptable
	Medium Viscosity
	Oil Resistant
Uses	Cast Film
	Film
	Monofilaments
Agency Ratings	BfR Food Contact, Unspecified Rating
	EC 1907/2006 (REACH)
	EU 2002/72/EC
	FDA 21 CFR 177.1500
RoHS Compliance	RoHS Compliant
Forms	Pellets
Processing Method	Blown Film
	Cast Film
	Film Extrusion

Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm³	ISO 1183
Apparent Density	0.70	g/cm³	
Water Absorption			ISO 62
Saturation, 23°C	9.5	%	
Equilibrium, 23°C, 50% RH	2.6	%	
Viscosity Number (96% H2SO4 (Sulphuric			
Acid))	218	cm³/g	ISO 307
Moisture Content	< 0.10	%	ISO 15512
Relative Viscosity - 1% in 96% Sulfuric Acid	3.60		ISO 307
Pellet Shape	cylindrical		
Pellet Size	2.00 to 2.50	mm	

Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146

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