NOVALAC FM 9001

Phenolic

Vyncolit N.V.

Message:

Hardness

FM 9001 is a fiberglass and mineral reinforced phenolic molding compound, with excellent dimensional stability and good strength at elevated temperatures.

Features Uttra high toughness Good dimensional stability Low smoke High strength Antibacterial property High strength Antibacterial property Solvent resistance Good (resp resistance aidali resistance aidali resistance aidali resistance aidali resistance aidali resistance Good Trep resistance aidali resistance aidali resistance Biectrical appliances Pome/other tools Solvent robile Field Power/other tools Connector Application in Automobile Field Shell Shell Shell Processing Method Resin transfer molding Low presion molding Injection molding Log presion molding Apstresion molding Injection molding 1.78 g/cm³ AsTM D792 Molding Shrinkage - Flow (Compression) 0.20 % AsTM D55	General Information					
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Molding Shrinkage - Flow (Compression Molded) 0.20 % ASTM D955	Physical					
Molded) 0.20 % ASTM D955	Specific Gravity	1.78	g/cm³	ASTM D792		
Water Absorption (23°C, 24 hr)0.070%ASTM D570	Molding Shrinkage - Flow (Compression Molded)	0.20	%	ASTM D955		
	Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570		

Unit

Test Method

Nominal Value

Rockwell Hardness (M-Scale)	125		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, Compression			
Molded)	72.0	MPa	ASTM D638
Flexural Modulus (Compression Molded)	14500	MPa	ASTM D790
Flexural Strength (Break)	130	MPa	ASTM D790
Compressive Strength	275	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Compression			
Molded)	38	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8	100		
MPa, Unannealed, Compression Molded)	190	°C	ASTM D648
CLTE - Flow	1.9E-5	cm/cm/°C	ASTM E831
RTI Elec	150	°C	UL 746
RTI Imp	150	°C	UL 746
RTI	150	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Arc Resistance	180	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	60.0	°C	
Middle Temperature	73.9	°C	
Nozzle Temperature	87.8	°C	
Processing (Melt) Temp	98.9 - 116	°C	
Mold Temperature	166 - 188	°C	
Injection Pressure	100 - 248	MPa	
Holding Pressure	30.0 - 89.6	MPa	
Back Pressure	4.83 - 15.2	MPa	

Plastication: 50rpmInjection Time: 2 to 8 secHold Time: 1 to 5 sec/mmCure Time, 0.125 in: 5 to 12 sec/mmAll ASTM properties listed were tested in accordance with ASTM D5948.Powder Density, ASTM D1895: 0.8 g/cm³Water Absorption, ASTM D570, 48 hrs, 50°C: 0.15%DTUL @264psi - Unannealed, ASTM D648, Post Baked, Compression Molded: >282°C

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