RTP ESD C 2800-65A

Thermoplastic Polyolefin Elastomer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified. Please contact RTP Company for current information prior to specifying this grade. Electrically Conductive - 65 Shore A

General Information				
Features	Conductivity			
	Electrostatic discharge protection			
RoHS Compliance	Contact manufacturer			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.00	g/cm³	ASTM D792	
Molding Shrinkage - Flow (3.20 mm)	2.0 - 3.0	%	ASTM D955	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A, 10 sec)	65		ASTM D2240	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	4.14	MPa	ASTM D412	
Tensile Elongation (Yield)	250	%	ASTM D412	
Electrical	Nominal Value	Unit	Test Method	
Surface Resistivity	1.0E+6	ohms	ASTM D257	
Volume Resistivity	1.0E+3	ohms•cm	ASTM D257	
Additional Information				

Additional Information

Dew Point: 0°FMoisture Content: 0.03%Static Decay, FTMS101C, 4046.1, MIL-PRF-81705D, 50V to 5kV, 12%RH: <2 sSurface Resistivity, ASTM D257: <1000000 ohmSurface Resistivity, ESD S11.11: 250%Volume Resistivity, ASTM D257: <1000 ohm-cm

Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	2.0	hr
Processing (Melt) Temp	182 - 210	°C
Mold Temperature	15.6 - 65.6	°C
Injection Pressure	82.7 - 124	MPa

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