

ECOMID A H J10

Polyamide 66

Nilit Plastics

Message:

ECOMID® A H J10 is a Polyamide 66 (Nylon 66) compound, impact modified, heat stabilized.

This eco friendly compound is intended for injection molding.

ECOMID® A H J10 is primarily designed for the Automotive industry.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
Recycled Content	Yes		
Features	Heat Stabilized		
Uses	Automotive Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.08	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.4	%	
Flow : 25°C	1.4	%	
Water Absorption			ISO 62
23°C, 24 hr	1.2	%	
Saturation, 23°C	7.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2600	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	55.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield, 23°C	> 5.0	%	
Break, 23°C	25	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	7.0	kJ/m ²	
23°C	10	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Notched Izod Impact Strength			ISO 180/A
-30°C	7.5	kJ/m ²	
23°C	12	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			

0.45 MPa, Unannealed	190	°C	ISO 75-2/B
1.8 MPa, Unannealed	65.0	°C	ISO 75-2/A
Continuous Use Temperature ¹	110	°C	IEC 60216
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	20	kV/mm	IEC 60243-1
Comparative Tracking Index	475	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index			IEC 60695-2-12
0.800 mm	650	°C	
3.20 mm	650	°C	
NOTE			
1.	20000 hrs		

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