# Hifax ETA3104

## Thermoplastic Polyolefin Elastomer LyondellBasell Industries

#### Message:

Hifax ETA3104 medium melt flow, 1,100 MPa flexural modulus, UV-stabilized thermoplastic elastomeric olefin (TEO) resin has a very good combination of properties and processability. It was designed for a variety of molded-in color automotive exterior components.

General Information			
Additive	UV Stabilizer		
Features	Good Dimensional Stability		
	Good Impact Resistance		
	Good Processability		
	Good Stiffness		
	Good UV Resistance		
	Good Weather Resistance		
	Medium Flow		
	Pleasing Surface Appearance		
Uses	Automotive Applications		
	Automotive Exterior Parts		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.940	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.1	9.0	a /10 min	ACTM D1220 ICO 1122
kg) Mechanical	Nominal Value	g/10 min Unit	ASTM D1238, ISO 1133  Test Method
	20.0	MPa	ISO 527-2
Tensile Stress (Yield)	7.0		ISO 527-2
Tensile Strain (Yield)  Flexural Modulus	1100		ISO 178
	Nominal Value	Unit	Test Method
Impact	Nominal value	Offic	ISO 180
Notched Izod Impact Strength	2.5	1-172	150 160
-40°C	3.5	kJ/m² kJ/m²	
23°C Thermal	30 Nominal Value	Unit	Test Method
Heat Deflection Temperature	Nominal value	Offit	rest iviethor
0.45 MPa, Unannealed	85.0	°C	ISO 75-2/B
1.8 MPa, Unannealed		°C	
i.o ivira, Unannealed	55.0		ISO 75-2/A

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