Plaslube® PC / ABS FR 1950 BK

Polycarbonate + ABS

Techmer Engineered Solutions

Message:

Plaslube® PC / ABS FR 1950 BK is a Polycarbonate + ABS (PC+ABS) product. It can be processed by injection molding and is available in North America. Characteristics include:

Flame Rated

Flame Retardant

General Information			
Features	Flame Retardant		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	8.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.60	%	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	56.5	MPa	ASTM D638
Tensile Elongation (Yield)	50	%	ASTM D638
Flexural Modulus	2690	MPa	ASTM D790
Flexural Strength	89.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	690	J/m	ASTM D256
Instrumented Dart Impact (Total Energy)	42.9	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	98.9	°C	ASTM D648
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Volume Resistivity	1.0E+18	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (6.35 mm)	5VA		UL 94

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Recommended distributors for this material

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