

Kepamid® 2325GFH

Polyamide 66

Korea Engineering Plastics Co., Ltd

Message:

KEPAMID 2325GFH is a 25% glass fiber reinforced and heat stabilized polyamide-66. It exhibits good mechanical and long term heat resistant thermal properties. It is applicable to automotive, electrical, electronic, and industrial parts.

General Information			
UL YellowCard	E120354-220471		
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Features	Good Heat Aging Resistance		
	Medium Heat Resistance		
Uses	Automotive Applications		
	Electrical Parts		
	Electrical/Electronic Applications		
	Industrial Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (275°C/2.16 kg)	15	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.00 mm)	0.40 to 1.0	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	121		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	167	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus (23°C)	8340	MPa	ASTM D790
Flexural Strength (23°C)	245	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	260	°C	
1.8 MPa, Unannealed	250	°C	
Melting Temperature	260	°C	DSC
Flammability	Nominal Value		Test Method

Flame Rating (0.800 mm)	HB	UL 94
Injection	Nominal Value	Unit
Hopper Temperature	260 to 290	°C
Rear Temperature	260 to 290	°C
Middle Temperature	260 to 290	°C
Front Temperature	260 to 290	°C
Nozzle Temperature	260 to 290	°C
Mold Temperature	40.0 to 100	°C

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