

Arnite® AV2 390

Polyethylene Terephthalate
DSM Engineering Plastics

Message:

Arnite® AV2 390 is a Polyethylene Terephthalate (PET) material filled with 50% glass fiber. It is available in Europe.
Important attributes of Arnite® AV2 390 are:
Flame Rated
Mold Release Agent

General Information	
UL YellowCard	E47960-240191
Filler / Reinforcement	Glass Fiber,50% Filler by Weight
Additive	Mold Release
Forms	Pellets
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)
	Secant Modulus vs. Strain (ISO 11403-1)
	Viscosity vs. Shear Rate (ISO 11403-2)

Physical	Nominal Value	Unit	Test Method
Density	1.78	g/cm³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.80	%	
Flow	0.20	%	
Water Absorption			ISO 62
Saturation, 23°C	0.30	%	
Equilibrium, 23°C, 50% RH	0.12	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	19000	MPa	ISO 527-2
Tensile Stress (Break)	210	MPa	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	14	kJ/m²	
23°C	14	kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	55	kJ/m²	
23°C	55	kJ/m²	

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	252	°C	ISO 75-2/B
1.8 MPa, Unannealed	240	°C	ISO 75-2/A

Melting Temperature ¹	255	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	2.0E-5	cm/cm/°C	
Transverse	3.5E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Relative Permittivity			IEC 60250
100 Hz	3.80		
1 MHz	3.50		
Dissipation Factor			IEC 60250
100 Hz	2.0E-3		
1 MHz	0.011		
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
0.810 mm	HB		
1.47 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	3.0 to 12	hr	
Rear Temperature	270 to 280	°C	
Middle Temperature	270 to 290	°C	
Front Temperature	270 to 290	°C	
Nozzle Temperature	270 to 290	°C	
Processing (Melt) Temp	270 to 290	°C	
Mold Temperature	130 to 140	°C	
Injection Rate	Moderate-Fast		
Back Pressure	3.00 to 10.0	MPa	
Screw Compression Ratio	2.5:1.0		
NOTE			
1.	10°C/min		

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