

# Generic PC+Polyester - Glass Fiber

Polycarbonate + Polyester

Generic

Message:

This data represents typical values that have been calculated from all products classified as: Generic PC+Polyester - Glass Fiber  
This information is provided for comparative purposes only.

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26 - 1.45	g/cm <sup>3</sup>	ASTM D792
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	98.9 - 149	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	100 - 121	°C	
Drying Time	3.5 - 6.0	hr	
Processing (Melt) Temp	271 - 274	°C	
Mold Temperature	74.9 - 79.4	°C	
Injection instructions			

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## Recommended distributors for this material

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