

ADPOLY BM-310

High Density Polyethylene
Lotte Chemical Corporation

Message:

BM-310 is HDPE based adhesive resin containing anhydride.
This grade shows strong adhesion to PE, PA, EVOH, and it has polyolefin-like properties.
In addition, its processability is excellent.
BM-310 is mainly intended for use as a adhesive resin in multi-layer bottle.

General Information			
Features	Good Adhesion		
	Good Processability		
Uses	Adhesives		
	Bottles		
	Industrial Applications		
	Packaging		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.940	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.25 to 0.50	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	52		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	16.5	MPa	ASTM D638
Tensile Elongation (Break)	> 500	%	ASTM D638
Flexural Modulus	559	MPa	ASTM D790
Flexural Strength	16.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	720	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	100	°C	ASTM D1525
Additional Information	Nominal Value	Unit	Test Method
Adhesion Strength	> 2.00	kgf/2 cm	ASTM D903

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

