

# COPYLENE® CM120LN-01

Polypropylene Impact Copolymer

Phillips 66

## Message:

COPYLENE ® CM120LN-01 is a Super High Impact copolymer formulated with antistat and advanced nucleation to excel in injection molding processes.

Potential Applications:

Injection Molding

General Information			
Additive	Antistatic Nucleating Agent		
Features	Antistatic Impact Copolymer Nucleated Ultra High Impact Resistance		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.902	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield)	20.0	MPa	ASTM D638
Tensile Elongation (Yield)	7.0	%	ASTM D638
Flexural Modulus - 1% Secant <sup>2</sup>	1000	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	No Break		ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	94.0	°C	ASTM D648
NOTE			
1.	50 mm/min		
2.	1.0 mm/min		

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