

# GERMAMID 6.6 GF 30 H

Polyamide 66

Kunststoff-Kontor-Hamburg GmbH

## Message:

GERMAMID 6.6 GF 30 H is a Polyamide 66 (Nylon 66) material filled with 30% glass fiber. It is available in Europe.

| General Information                               |                                  |                   |             |
|---------------------------------------------------|----------------------------------|-------------------|-------------|
| Filler / Reinforcement                            | Glass Fiber,30% Filler by Weight |                   |             |
| Forms                                             | Pellets                          |                   |             |
| Physical                                          | Nominal Value                    | Unit              | Test Method |
| Density                                           | 1.36                             | g/cm <sup>3</sup> | ISO 1183    |
| Molding Shrinkage                                 | 0.30 to 0.80                     | %                 | ISO 294-4   |
| Water Absorption (Saturation, 23°C)               | 2.0                              | %                 | DIN 53714   |
| Mechanical                                        | Nominal Value                    | Unit              | Test Method |
| Tensile Modulus                                   | 10000                            | MPa               | ISO 527-2   |
| Tensile Stress (Yield)                            | 180                              | MPa               | ISO 527-2   |
| Tensile Strain (Break)                            | 3.0                              | %                 | ISO 527-2   |
| Flexural Stress                                   | 250                              | MPa               | ISO 527     |
| Impact                                            | Nominal Value                    | Unit              | Test Method |
| Charpy Notched Impact Strength                    | 10                               | kJ/m <sup>2</sup> | ISO 179/1eA |
| Charpy Unnotched Impact Strength                  | 45                               | kJ/m <sup>2</sup> | ISO 179/1eU |
| Thermal                                           | Nominal Value                    | Unit              | Test Method |
| Heat Deflection Temperature (1.8 MPa, Unannealed) | 250                              | °C                | ISO 75-2/A  |
| Melting Temperature                               | 255                              | °C                | DIN 53736   |
| Thermal Conductivity                              | 0.24                             | W/m/K             | DIN 52612   |
| Electrical                                        | Nominal Value                    | Unit              | Test Method |
| Surface Resistivity                               | 1.0E+13                          | ohms              | IEC 60093   |

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### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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