

Ravamid® R210 T53

Polyamide 66

Ravago Group

Message:

High impact modified PA 6.6 compound for injection moulding

General Information			
Additive	Impact Modifier		
Features	Impact Modified		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.07	g/cm ³	ISO 2781
Molding Shrinkage			ISO 294-4
Across Flow	1.6	%	
Flow	1.6	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1500	MPa	ISO 527-2
	47.0		
Tensile Stress (Yield)	48.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	8.1	%	
Break	52	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	35	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	61.0	°C	ISO 75-2/A
Vicat Softening Temperature	198	°C	ISO 306/B50
Melting Temperature	260 to 265	°C	
Flammability	Nominal Value		Test Method
Flame Rating ¹ (1.60 mm)	HB		Internal Method
NOTE			

1. UL94 internally tested

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