

# K-Resin® SBC KR53

Styrene Butadiene Block Copolymer

Chevron Phillips Chemical Company LLC

## Message:

K-Resin® SBC KR53 is a Styrene Butadiene Block Copolymer (SBC) material. It is available in North America.

Important attributes of K-Resin® SBC KR53 are:

Clarity

Good Sealability

Good Toughness

High Gloss

Typical applications include:

Packaging

Film

Food Contact Applications

Labels

Medical/Healthcare

General Information	
Features	Good Heat Seal
	Good Toughness
	High Clarity
	High Gloss
Uses	Film
	Food Packaging
	Labels
	Medical/Healthcare Applications
	Packaging
Agency Ratings	EU 10/2011
	FDA 21 CFR 177.1640

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	10	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	µm	ASTM D882
Secant Modulus			
1% Secant, MD : 25 µm, Blown Film	750	MPa	
1% Secant, TD : 25 µm, Blown Film	590	MPa	ASTM D882
Tensile Strength			
MD : Yield, 25 µm, Blown Film	25.0	MPa	
TD : Yield, 25 µm, Blown Film	20.0	MPa	ASTM D882
Tensile Elongation			

MD : Break, 25 µm,Blown Film	180	%	
TD : Break, 25 µm,Blown Film	180	%	
Dart Drop Impact (25 µm, Blown Film)	580	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD : 25 µm, Blown Film	20	g	
TD : 25 µm, Blown Film	25	g	
Oxygen Permeability (25 µm, Blown Film)	110	cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/24 hr	ASTM D3985
Water Vapor Transmission Rate (25 µm, Blown Film)	1.5	g·mm/m <sup>2</sup> /atm/24 hr	ASTM F1249
Impact	Nominal Value	Unit	Test Method
Instrumented Dart Impact (0.0254 mm, Blown Film)	1.10	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	62.8	°C	ASTM D1525
Optical	Nominal Value	Unit	Test Method
Gardner Gloss (25.4 µm, Blown Film)	140		ASTM D523
Haze (25.4 µm, Blown Film)	0.20	%	ASTM D1003

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