

ZEONOR® 1020R

Cyclo Olefin Polymer
Zeon Corporation

Message:

ZEONOR® is a new line of thermoplastic polyolefin resin with an excellent combination of optical and electronic properties. These unique Cyclo Olefin Polymer (COP) was developed by ZEON CORPORATION using proprietary technology for a wide range of electronic, automotive and packaging applications. ZEONOR can easily be processed for any of these applications by injection molding, blow molding or extrusion.

General Information			
Features	Good Electrical Properties		
	High Clarity		
	High Flow		
	High Purity		
	Low Moisture Absorption		
	Low Specific Gravity		
	Moisture Barrier		
	Opticals		
Uses	Automotive Applications		
	Electrical/Electronic Applications		
	Packaging		
Processing Method	Blow Molding		
	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.01	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (280°C/2.16 kg)	20	g/10 min	ISO 1133
Water Absorption (Equilibrium)	< 0.010	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	20		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2200	MPa	ISO 527-2
Tensile Stress	53.0	MPa	ISO 527-2
Tensile Strain (Break)	90	%	ISO 527-2
Flexural Modulus	2100	MPa	ISO 178
Flexural Stress	80.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	60	J/m	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Annealed)	101	°C	ASTM D648
Glass Transition Temperature	102	°C	JIS K7121
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM E831
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	IEC 60093
Dielectric Strength	70	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	2.30		IEC 60250
Dissipation Factor (1 MHz)	2.0E-4		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Optical	Nominal Value	Unit	Test Method
Transmittance (3000 μm)	92.0	%	ASTM D1003
Additional Information	Nominal Value	Unit	
DuPont Impact Strength	36.0	J	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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