

# MAJORIS G474

Polypropylene

AD majoris

## Message:

MAJORIS G474 is a special long glass fibre reinforced polypropylene grade, for injection moulding and extrusion. The long glass fibres, chemically coupled to the polypropylene matrix, are providing with outstanding mechanical properties.

MAJORIS G474 is intended for application at low-odour and low-emission (VOC).

### APPLICATIONS

MAJORIS G474 is intended for injection moulding of highly demanding technical applications.

The excellent properties of MAJORIS G474 make it suitable for:

Electrical components, automotive parts with low-odour and low-emission materials targeted at the automotive industry, interior, exterior and under the bonnet, structural furniture parts, load bearing, demanding components for various engineering sectors.

MAJORIS G474 can, in many of these applications, substitute other engineering plastics or metal alloys.

General Information	
Filler / Reinforcement	Long glass fiber
Additive	heat stabilizer
Features	Low VOC
	Chemical coupling
	Recyclable materials
	Heat resistance, high
	The smell is low to none
Uses	Thermal Stability
	Electrical components
	Furniture
	Metal substitution
	Parts under the hood of a car
Forms	Car interior parts
	Automotive exterior parts
Processing Method	Particle
	Extrusion
	Injection molding

Physical	Nominal Value	Unit	Test Method
Density	1.24	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage	0.40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7750	MPa	ISO 527-2/1
Tensile Stress (Break)	121	MPa	ISO 527-2/50
Tensile Strain (Break)	3.1	%	ISO 527-2/50
Flexural Modulus <sup>1</sup>	7200	MPa	ISO 178

Flexural Stress <sup>2</sup>	190	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	23	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	69	kJ/m <sup>2</sup>	ISO 179/1eU
Injection	Nominal Value	Unit	
Rear Temperature	230 - 250	°C	
Processing (Melt) Temp	250 - 280	°C	
Mold Temperature	80.0 - 100	°C	
Injection Pressure	30.0 - 60.0	MPa	
Injection Rate	Slow		
Screw Speed	30 - 150	rpm	
Injection instructions			
Holding pressure: 50 to 70% of the injection pressureBack pressure: as low as possible, 0 to 10%Holding time: as long as practical			
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

