

Eltex® Superstress™ CAP508S2

High Density Polyethylene Copolymer

INEOS Olefins & Polymers Europe

Message:

Eltex® Superstress™ CAP508S2 is a High Density Polyethylene copolymer manufactured by INEOS Olefins & Polymers Europe using its proprietary supported catalyst & process, particularly intended for the injection and compression moulding of screw caps for the packaging of beverages. It is especially suited for applications requiring excellent stress cracking resistance and enhanced processability. Thanks to high purity and excellent organoleptic properties it is well suited for packaging in direct contact with beverages and sensitive food.

Typical applications

Injection Moulding and Compression Moulding of Caps & Closures for the packaging of sparkling water and carbonated soft drinks; especially in reduced weight cap designs

Injection Moulding of thin wall packaging, especially for the food industry

Benefits and Features

Very good processability

High stress cracking resistance

Excellent quality controlled organoleptic properties

Grade containing a Slip Agent of good efficiency to reduce the friction at application and opening of caps.

Note : exposure to direct sunlight has to be avoided as the slip agent is light sensitive and its degradation can give off-taste to the beverage.

| General Information | | | |
|---|--|-------------------|-----------------|
| Additive | slip agent | | |
| Features | High purity | | |
| | High ESCR (Stress Cracking Resistance) | | |
| | Copolymer | | |
| | smoothness | | |
| | Workability, good | | |
| Uses | Good sensory characteristics | | |
| | Packaging | | |
| | Thin wall packaging | | |
| | Shield | | |
| | Food packaging | | |
| RoHS Compliance | Shell | | |
| | Contact manufacturer | | |
| Processing Method | Compression molding | | |
| | Injection molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.953 | g/cm ³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 1.8 | g/10 min | ISO 1133 |
| Environmental Stress-Cracking Resistance (40°C) | 32.0 | hr | Internal method |
| Mechanical | Nominal Value | Unit | Test Method |

| | | | |
|---|---------------|-------------------|--------------|
| Tensile Modulus (23°C) | 1000 | MPa | ISO 527-2/1B |
| Tensile Stress (Yield, 23°C) | 26.0 | MPa | ISO 527-2/1B |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Unnotched Impact Strength (23°C) | 5.5 | kJ/m ² | ISO 179 |
| Additional Information | | | |

In order to preserve the excellent organoleptic properties, it is important not to exceed a melt temperature of 250°C during processing.

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