Elvaloy® AC 1125

Ethylene Methyl Acrylate Copolymer

DuPont Packaging & Industrial Polymers

Message:

Elvaloy® AC 1125 is a copolymer of ethylene and methyl acrylate. It is available in pellet form for use in conventional extrusion equipment designed to process polyethylene type resins.

25% By Weight Methyl Acrylate

General Information			
Features	Copolymer		
	Good Flexibility		
	High ESCR (Stress Crack Resist.)		
	Soft		
Agency Ratings	FDA 21 CFR 175.105		
Forms	Pellets		
Processing Method	Blow Molding		
	Coextrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.944	g/cm³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	0.50	g/10 min	ASTM D1238, ISO 1133
Methyl Acrylate Content	25.0	wt%	
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	48.0	°C	ASTM D1525, ISO 306
Melting Temperature	90.0	°C	DSC, ISO 3146
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	135	°C	
Cylinder Zone 2 Temp.	160	°C	
Cylinder Zone 3 Temp.	185	°C	
Cylinder Zone 4 Temp.	185	°C	
Cylinder Zone 5 Temp.	185	°C	
Adapter Temperature	185	°C	
Melt Temperature	160 to 235	°C	
Die Temperature	185	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

