## Jampilen EP540P

Polypropylene Copolymer

Jam Polypropylene Company

## Message:

Jampilen EP540P is a nucleated heterophasic copolymer, suitable for injection molding applications. It exhibits high stiffness combined with good impact balance. Jampilen EP540P is typically used in luggage, houseware items, containers, caps and closures. Jampilen EP540P is suitable for food contact.

| General Information                       |                         |          |             |  |  |
|---|-------------------------|----------|-------------|--|--|
| Additive                                  | Nucleating Agent        |          |             |  |  |
| Features                                  | Copolymer               |          |             |  |  |
|   | Food Contact Acceptable |          |             |  |  |
|   | Good Impact Resistance  |          |             |  |  |
|   | High Stiffness          |          |             |  |  |
|   | Nucleated               |          |             |  |  |
| Uses                                      | Caps                    |          |             |  |  |
|   | Closures                |          |             |  |  |
|   | Containers              |          |             |  |  |
|   | Household Goods         |          |             |  |  |
|   | Luggage                 |          |             |  |  |
|   |                         |          |             |  |  |
| Processing Method                         | Injection Molding       |          |             |  |  |
| Physical                                  | Nominal Value           | Unit     | Test Method |  |  |
| Density                                   | 0.905                   | g/cm³    | ISO 1183    |  |  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 15                      | g/10 min | ISO 1133    |  |  |
| Hardness                                  | Nominal Value           | Unit     | Test Method |  |  |
| Ball Indentation Hardness (H 358/30)      | 63.0                    | MPa      | ISO 2039-1  |  |  |
| Mechanical                                | Nominal Value           | Unit     | Test Method |  |  |
| Tensile Modulus                           | 1400                    | MPa      | ISO 527-2   |  |  |
| Tensile Stress (Yield)                    | 28.0                    | MPa      | ISO 527-2   |  |  |
| Tensile Strain                            |                         |          | ISO 527-2   |  |  |
| Yield                                     | 6.0                     | %        |             |  |  |
| Break                                     | > 50                    | %        |             |  |  |
| Impact                                    | Nominal Value           | Unit     | Test Method |  |  |
| Charpy Notched Impact Strength            |                         |          | ISO 179/A   |  |  |
| -20°C                                     | 3.0                     | kJ/m²    |             |  |  |
| 0°C                                       | 3.5                     | kJ/m²    |             |  |  |
| 23°C                                      | 7.0                     | kJ/m²    |             |  |  |
|   |                         |          |             |  |  |

| Heat Deflection Temperature (0.45 MPa, |      |    |             |  |  |
|--|------|----|-------------|--|--|
| Unannealed)                            | 90.0 | °C | ISO 75-2/B  |  |  |
| Vicat Softening Temperature            | 151  | °C | ISO 306/A50 |  |  |

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