# Lucofin® 1453

# Polyolefin

Lucobit AG

## Message:

Lucofin is a coloured, highly stabilized, bitumen-free TPO raw material based on polyolefins.

Lucofin products display excellent tear resistance, flexibility, and weathering resistance. Lucofin exhibits good toughness, superior biaxial stretchability, and flexibility even at low temperatures. It is insensitive to stress cracking and notch effects. Special stabilization provides good resistance to heat ageing and UV radiation. Lucofin is thus to a large extent resistant to weathering and ageing.

Product advantages

easy processing on standard processing equipment wide colour range

easy to weld (hot air/ hot air wedge welding)

good mechanical properties

flexibility

ageing resistant

compatible with polyolefins and bitumen according to DIN 16726

environmentally sound

long-term experience

Applications

Coloured Lucofin products are mainly used in construction, for instance, for TPO/FPO roofing and swimming pool membranes, profiles for the construction industry and as well as waterstops. Lucofin membranes and profiles can be welded safely and durably. Furthermore, Lucofin is suitable for the production of injection

moulded parts in the building sector. In most cases it is necessary to choose the same raw material for parts, profiles and membranes due to the requirement of same colour and stabilization.

General Information				
Additive	Heat Stabilizer			
	UV Stabilizer			
Features	Acid Resistant			
	Base Resistant			
	Environmentally Sound			
	Good Flexibility			
	Good Heat Aging Resistance			
	Good Processability			
	Good Stretchability			
	Good Tear Strength			
	Good Toughness			
	Good UV Resistance			
	Good Weather Resistance			
	Heat Stabilized			
	High ESCR (Stress Crack Resist.)			
	Low Temperature Flexibility			
	Salt Water/Spray Resistant			
	Weldable			

Uses

#### **Coating Applications**

#### **Construction Applications**

Membranes

Profiles

Appearance	Red		
Forms	Granules		
Processing Method	Injection Molding		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.990	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	7.0	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	90		ISO 868
Additional Information	Nominal Value	Unit	Test Method
Low Temperature Flexibility	< -45	°C	DIN 53361
Injection	Nominal Value	Unit	
Processing (Melt) Temp	160 to 220	°C	
Mold Temperature	10.0 to 40.0	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	150 to 180	°C	

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