# RTP 2205 TFE 10

### Polyetheretherketone

**RTP** Company

#### Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified. Please contact RTP Company for current information prior to specifying this grade.

File/AdinomentGas Biser reinforced material Weine WeineAddrivePTE Itabricant (10%)FaturesLubricationRotsComplianceBakaApparanceBakaBakaStartardorsFormsParticaProcessing MethodIgetion moltingProcessing MethodIgetion moltingSpecific AdirityIgetion moltingApparanceIgetion moltingApparanceIgetion moltingProcessing MethodIgetion moltingApparationIgetion moltingApparationIgetion moltingAdirity AdirityIgetion moltingApparationIgetion molting </th <th>General Information</th> <th></th> <th></th> <th></th>	General Information					
FeaturesLabricationRoHS ComplianceContact manufacturerAppearanceBlack Natural colorFormsParticleProcessing Methodinjection moldingPhysicalNormal ValueUnitRodefin Gravity163 cmJopeing Cavity0.20% cmMorinal ValueUnitTest MethodMorinal ValueUnitTest MethodMolding Shrinkage - Flow (3.18 mm)0.20% cmMolding Shrinkage - Flow (3.18 mm)0.20% cmMorinal ValueUnitTest MethodTensile Modulus101Test MethodTensile Strength15MPaMorinal ValueMPaASTM D53Ensural Modulus1000MPaInpactMorinal ValueMitInpactMorinal ValueMitNorthed Izod Impact (3.18 mm)9/mMothed Izod Impact (3.18 mm)104/mMothodMorinal ValueinitPefericalNorminal ValueinitMolune Reskitivity1.6E+16morinal cmMolune Reskitivity1.6E+16inits-cmMolune Reskitivity1.6E+16inits-cmMolune Reskitivity1.6E+16inits-cmMolune Reskitivity1.6E+16inits-cmMolune Reskitivity1.6E+16inits-cm	Filler / Reinforcement	Glass fiber reinforced material,	30% filler by weight			
RoHS Compliance       Contact manufacturer         Appearance       BlaCs         Natural color       Natural color         Forms       Particle         Processing Method       Injection molding         Physical       Normal Value       Vinital Color         Specific Gravity       163       gran <sup>a</sup> ASTM D792         Molding Shrinkage - Flow (3.18 mm)       0.20       % 0       ASTM D595         Machanizal       Normal Value       Vinital Value       Nature Method         Machanizal       Normal Value       Nature Method       ASTM D595         Machanizal       1300       Mata       ASTM D638         Tensile Kongution (Break)       1300       MPa       ASTM D638         Fiscural Modulus       100       MPa       ASTM D638         Fiscural Modulus       100       MPa       ASTM D638         Fiscural Strength       100       MPa       ASTM D638         Nontal Value       Vinital Value       ASTM D638       Moldina         Inspect       Marian Value       Mata       ASTM D638         Recurs Strength       100       Mata       ASTM D638         Nontal Value       Jinital Value       Moldina       Molinal Value	Additive	PTFE lubricant (10%)				
Appearance       Black Natural color         Forms       Particle         Processing Method       Injection molding         Physical       Nominal Value       Unit       Test Method         Specific Gravity       1.63       g/cm <sup>1</sup> ASTM D792         Molding Shrinkage - Flow (3.18 mm)       0.20       % 0       ASTM D792         Method       1.63       % 0       ASTM D792         Method       1.00       % 0       ASTM D793         Method       1.01       Test Method       ASTM D570         Tensile Modulus       1.01       Test Method       ASTM D638         Tensile Modulus       1.00       MPa       ASTM D638         Flexural Modulus       1.000       MPa       ASTM D638         Flexural Strength       2.1       MPa       ASTM D638         Inspect       Morinal Value       MPa       ASTM D638         Inspect       Morinal Value       MPa       ASTM D638         Inspect       Nominal Value       Mino       ASTM D638         Inspect       Morinal Value       Mino       ASTM D638         Inspect       Morinal Value       Mino       ASTM D638         Inspect       Morinal Value	Features	Lubrication				
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Physical         Nominal Value         Unit         Test Method           Specific Gravity         1.63         g/cm <sup>3</sup> ASTM D792           Molding Shrinkage - Flow (3.18 mm)         0.20         %         ASTM D955           Water Absorption (23°C, 24 hr)         0.12         %         ASTM D570           Mechanical         Nominal Value         Unit         Test Method           Tensile Modulus         13100         MPa         ASTM D638           Tensile Strength         165         MPa         ASTM D638           Tensile Elongation (Break)         2.0         %         ASTM D790           Flexural Modulus         1000         MPa         ASTM D790           Impact         Nominal Value         Unit         Test Method           Notched Izod Impact (3.18 mm)         96         J/m         ASTM D790           Notched Izod Impact (3.18 mm)         910         J/m         ASTM D256           Unnotched Izod Impact (3.18 mm)         288         °C         ASTM D648           Deflection Temperature Under Load (1.8 MPa, Unannealed)         288         °C         ASTM D648           Volume Resistivity         .0E+16         ohms-cm         ASTM D257           Flarmability         Nominal Value <td></td> <td></td> <td></td> <td></td>						
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Thermal       Nominal Value       Unit       Test Method         Deflection Temperature Under Load (1.8 MPa, Unannealed)       288       °C       ASTM D648         Electrical       Nominal Value       Unit       Test Method         Volume Resistivity       1.0E+16       ohms· cm       ASTM D257         Flammability       Nominal Value       Unit       Test Method         Flame Rating (1.59 mm, RTP Tested)       V-0       V-0       UL 94         Additional Information       V-0       V-0       V-0	Notched Izod Impact (3.18 mm)	96	J/m	ASTM D256		
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MPa, Unannealed)288°CASTM D648ElectricalNominal ValueUnitTest MethodVolume Resistivity1.0E+16ohms·cmASTM D257FlammabilityNominal ValueUnitTest MethodFlame Rating (1.59 mm, RTP Tested)V-0V-0U194Additional InformationV-0V-0V-0Molding Shrinkage, ASTM D955, 0.25i: + W-12: SHOP 30: ASTM D638: 2-WV-0V-0	Thermal	Nominal Value	Unit	Test Method		
Volume Resistivity       1.0E+16       ohms·cm       ASTM D257         Flammability       Nominal Value       Unit       Test Method         Flame Rating (1.59 mm, RTP Tested)       V-0       Ul 94         Additional Information       V-0       V-1       V-1		288	°C	ASTM D648		
Flammability     Nominal Value     Unit     Test Method       Flame Rating (1.59 mm, RTP Tested)     V-0     UL 94       Additional Information     V-0     V-0	Electrical	Nominal Value	Unit	Test Method		
Flame Rating (1.59 mm, RTP Tested)       V-0       UL 94         Additional Information       Volume       Volume         Molding Shrinkage, ASTM D955, 0.25in: 4 mil/inTensile Elongation, ASTM D638: 2-3%       Volume	Volume Resistivity	1.0E+16	ohms·cm	ASTM D257		
Additional Information Molding Shrinkage, ASTM D955, 0.25in: 4 mil/inTensile Elongation, ASTM D638: 2-3%	Flammability	Nominal Value	Unit	Test Method		
Molding Shrinkage, ASTM D955, 0.25in: 4 mil/inTensile Elongation, ASTM D638: 2-3%	Flame Rating (1.59 mm, RTP Tested)	V-0		UL 94		
	Additional Information					
Injection Nominal Value Unit	Molding Shrinkage, ASTM D955, 0.25in: 4 mil/inTensile Elongation, ASTM D638: 2-3%					
	Injection	Nominal Value	Unit			

Rear Temperature	357 - 399	°C	
Middle Temperature	357 - 399	°C	
Front Temperature	357 - 399	°C	
Mold Temperature	149 - 204	°C	
Injection Pressure	68.9 - 138	MPa	

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