

RTP 178 UV

Polypropylene
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Beads \Glass Fiber Mineral filler		
Additive	UV stabilizer		
Features	Chemical coupling		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm ³	ASTM D792
Molding Shrinkage - Flow			ASTM D955
3.18mm, injection molding	0.50	%	ASTM D955
6.35mm, injection molding	0.50	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.030	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	4820	MPa	ASTM D638
Tensile Strength	52.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	4.0	%	ASTM D638
Flexural Modulus (Injection Molded)	4130	MPa	ASTM D790
Flexural Strength (Injection Molded)	79.0	MPa	ASTM D790
Compressive Strength	58.0	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	59	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	400	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, injection molded	154	°C	ASTM D648
1.8 MPa, unannealed, injection molded	143	°C	ASTM D648
CLTE - Flow	4.5E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.33	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+17	ohms·cm	ASTM D257
Dielectric Strength ¹	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	2.90		ASTM D150
Dissipation Factor (1 MHz)	3.0E-3		ASTM D150
Arc Resistance	125	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
Additional Information			
The value listed as Flammability, UL 94, was tested in accordance with RTP Company methods.			
Injection	Nominal Value	Unit	
Rear Temperature	193 - 227	°C	
Middle Temperature	193 - 227	°C	
Front Temperature	193 - 227	°C	
Mold Temperature	32.0 - 66.0	°C	
Injection Pressure	69.0 - 103	MPa	
NOTE			
1.	Method A (short time)		

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Recommended distributors for this material

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