DynaPath™ 3265-E

Polyetheretherketone

Polymer Dynamix

Message:

High Temperature Static Dissipative Polyetheretherketone (PEEK) Compound Features: Conductive Good Dimensional Stability Permanently Static Dissipative Applications: Aerospace Industrial Electrical/Electronic Applications

General Information			
Features	Good Chemical Resistance		
	Good Dimensional Stability		
Uses	Aerospace Applications		
	Electrical/Electronic Applications		
	Industrial Applications		
Processing Method	Extrusion		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	104	MPa	ASTM D638
Tensile Elongation (Break)	7.2	%	ASTM D638
Flexural Modulus	5000	MPa	ASTM D790
Flexural Strength	114	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+6 to 1.0E+9	ohms	ASTM D257
Extrusion	Nominal Value	Unit	
Drying Temperature	132 to 149	°C	
Drying Time	3.0 to 5.0	hr	
Cylinder Zone 1 Temp.	171 to 182	°C	
Cylinder Zone 3 Temp.	177 to 188	°C	
Cylinder Zone 5 Temp.	182 to 193	°C	
Melt Temperature	191 to 199	°C	
Die Temperature	191 to 199	°C	

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