

# Lighter™ C98

Polyethylene Terephthalate

Equipolymers

## Message:

Lighter Resins are polyethylene terephthalate produced from PTA and MEG. These are specifically designed for the production of beverage, food and other liquid containers for thermoforming.

There are several LIGHTER PET polymers, designed for the specific performance requirements of different applications, including very good mechanical properties, excellent clarity, and a wide processing range on all injection and stretch blow molding machines. LIGHTER C98 is particularly suitable for bottling mineral water since it is designed specifically to minimize the formation of acetaldehyde. In general this grade is recommended for bottles for both still and carbonated mineral water. LIGHTER C98 is also suitable for the production of extruded thermoformable sheets.

| General Information |   |
|---------------------|---|
| Features            | Good Processability<br>High Clarity                   |
| Uses                | Beverage Containers<br>Bottles<br>Food Containers     |
| Forms               | Pellets   |
| Processing Method   | Blow Molding<br>Stretch Blow Molding<br>Thermoforming |

| Physical                             | Nominal Value | Unit              | Test Method     |
|--------------------------------------|---------------|-------------------|-----------------|
| Apparent Density                     | 0.88          | g/cm <sup>3</sup> | Internal Method |
| Viscosity Number (Reduced Viscosity) | 98.0          | ml/g              | Internal Method |
| Moisture Content                     | < 4000        | ppm               | Internal Method |
| Acetaldehyde                         | < 1.0         | ppm               | Internal Method |
| Crystallinity                        | > 50          | %                 | Internal Method |
| Intrinsic Viscosity                  | 0.82 to 0.86  | dl/g              | Internal Method |
| Weight - 100 Granules                | 1.5           | g                 | Internal Method |
| Color Coordinate - b                 | < 2.00        |                   | Internal Method |
| Fine Particles                       | < 500         | ppm               | Internal Method |
| Mechanical                           | Nominal Value | Unit              | Test Method     |
| Tensile Modulus                      | 2300          | MPa               | ISO 527-2       |
| Tensile Stress                       |               |                   | ISO 527-2       |
| Yield                                | 55.0          | MPa               |                 |
| Break                                | 24.0          | MPa               |                 |
| Tensile Strain                       |               |                   | ISO 527-2       |
| Yield                                | 4.0           | %                 |                 |
| Break                                | 250           | %                 |                 |

|                                     |               |                   |                 |
|-------------------------------------|---------------|-------------------|-----------------|
| Flexural Modulus                    | 2100          | MPa               | ISO 178         |
| Impact                              | Nominal Value | Unit              | Test Method     |
| Notched Izod Impact Strength (23°C) | 4.5           | kJ/m <sup>2</sup> | ISO 180         |
| Thermal                             | Nominal Value | Unit              | Test Method     |
| Glass Transition Temperature        | 78.0          | °C                | Internal Method |
| Vicat Softening Temperature         | 77.0          | °C                | ISO 306/B50     |
| Melting Temperature (DSC)           | 247           | °C                | Internal Method |
| CLTE - Flow                         | 8.3E-5        | cm/cm/°C          | ISO 11359-2     |

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### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

