VeroGray™ RGD850

Unspecified

Stratasys

Message:

PolyJet rigid opaque materials give you brillant color and includes VeroCyan™, VeroMagenta™, VeroYellow, VeroWhitePlus™, VeroGray™, VeroBlue™ and VeroBlackPlus™.

Ideal for:

Fit and form testing Moving parts and assembled parts Sales, marketing and exhibition models Assembly of electronic components Silicon molding

General Information					
Features	High Rigidity				
Uses	Electrical Parts				
	Engineering Parts				
	Modeling Material				
	Mold Making				
	Prototyping				
Appearance	Grey				
	Opaque				
Processing Method	3D Printing, Jetted Photopolymer				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.17 to 1.18	g/cm³	ASTM D792		
Water Absorption (24 hr)	1.1 to 1.5	%	ASTM D570		
Ash Content	0.23 to 0.26	%	USP 281		
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (M-Scale)	73 to 76				
Durometer Hardness (Shore D)	83 to 86				
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	2000 to 3000	MPa	ASTM D638		
Tensile Strength	50.0 to 65.0	MPa	ASTM D638		
Tensile Elongation (Break)	10 to 25	%	ASTM D638		
Flexural Modulus	2200 to 3200	MPa	ASTM D790		
Flexural Strength	75.0 to 110	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact	20 to 30	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		

0.45 MPa, Unannealed	45.0 to 50.0	°C	
1.8 MPa, Unannealed	45.0 to 50.0	°C	
Glass Transition Temperature	52.0 to 54.0	°C	DMA

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Recommended distributors for this material

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