

RTP 1385 D TFE 15

Polyphenylene Sulfide

RTP Company

Message:

Carbon Fiber Reinforced - PTFE Lubricated

General Information			
Filler / Reinforcement	Carbon Fiber,30% Filler by Weight		
Additive	PTFE Lubricant (15%)		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.54	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	26200	MPa	ASTM D638
Tensile Strength	172	MPa	ASTM D638
Tensile Elongation (Yield)	1.0	%	ASTM D638
Flexural Modulus	24100	MPa	ASTM D790
Flexural Strength	241	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	48	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	430	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	260	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	< 1.0E+3	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Additional Information	Nominal Value	Unit	
Primary Additive	30	%	
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	302 to 343	°C	
Mold Temperature	135 to 177	°C	
Injection Pressure	82.7 to 124	MPa	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

