

Xuchuan 2200/B-6027

Thermoplastic Polyurethane Elastomer (Polyester)

Xuchuan Chemical (Suzhou) Co., Ltd

Message:

Xuchuan 2200/B-6027 is a Thermoplastic Polyurethane Elastomer (Polyester) (TPU-Polyester) product. It is available in Asia Pacific. Typical application: Consumer Goods.
Characteristics include:
Good Aesthetics
Good Dimensional Stability
Low Hardness

General Information		
Features	Good Dimensional Stability	
	Good Surface Finish	
	Low Density	
	Low Hardness	
Uses	Footwear	
Physical	Nominal Value	Unit
Density	0.300 to 0.400	g/cm ³
Density		
A-2200 : 40°C	1.010 to 1.020	g/cm ³
B-6027 : 40°C	1.080 to 1.200	g/cm ³
Viscosity		
A-2200 : 40°C	1.00 to 1.60	Pa·s
B-6027 : 40°C	0.800 to 1.20	Pa·s
Cream Time	7.0 to 11.0	sec
End of Rise Time	45.0 to 55.0	sec
Free Rise Foam Density	140 to 210	kg/m ³
Preheat Temperature		
Part A	50 to 60	°C
Part B	50 to 60	°C
Preheat Time		
Part A	8.0 to 10.0	hr
Part B	8.0 to 12.0	hr
Processing Temperature		
Part A	40 to 45	°C
Part B	38 to 42	°C
Hardness	Nominal Value	Unit
Durometer Hardness (Shore C)	20 to 35	
Elastomers	Nominal Value	Unit
Tensile Strength (Break)	1.40 to 3.20	MPa

Tensile Elongation (Break)	300 to 400	%
Tear Strength	9.00 to 15.0	kN/m
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 100	
Part B	Mix Ratio by Weight: 48 to 50	
Demold Time	5.0 to 7.0	min
Injection	Nominal Value	Unit
Mold Temperature	45.0 to 55.0	°C

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