

RTP 1000 AR 20

Polybutylene Terephthalate

RTP Company

Message:

Aramid Fiber

General Information			
Filler / Reinforcement	Aramid fiber, 20% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.34	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.0 - 1.5	%	ASTM D955
Moisture Content	0.030	%	
Primary Additive	20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5860	MPa	ASTM D638
Tensile Strength	103	MPa	ASTM D638
Tensile Elongation (Yield)	3.0 - 4.0	%	ASTM D638
Flexural Modulus	4550	MPa	ASTM D790
Flexural Strength	131	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	48	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	430	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+14	ohms	ASTM D257
Volume Resistivity	> 1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	238 - 271	°C	
Mold Temperature	79.4 - 107	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Desiccant Type Dryer Required.			

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Recommended distributors for this material

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