## D-MEC SCR701

Epoxy; Epoxide

D-MEC Ltd.

## Message:

Characteristics: General use, moisture resistant

Laser: Ar/solid-state
Post-cure: Not needed

| General Information  |                                |                    |             |
|--|--------------------------------|--------------------|-------------|
| Features   | General Purpose                |                    |             |
|  | Moisture Resistant             |                    |             |
| Uses   | General Purpose                |                    |             |
| Forms  | Liquid                         |                    |             |
| Processing Method  | 3D Printing, Stereolithography |                    |             |
| Physical   | Nominal Value                  | Unit               |             |
| Density <sup>1</sup>                                       | 1.13                           | g/cm³              |             |
| Viscosity <sup>2</sup> (25°C)                              | 340                            | mPa·s              |             |
| Critical Exposure  | 33.0                           | mJ/cm <sup>2</sup> |             |
|  | 191.0                          |                    |             |
| Penetration Depth  |                                | μm                 |             |
| Hardness   | Nominal Value                  | Unit               |             |
| Durometer Hardness (Shore D)                               | 87                             |                    |             |
| Mechanical   | Nominal Value                  | Unit               |             |
| Tensile Modulus  | 3300                           | MPa                |             |
| Tensile Strength   | 75.0                           | MPa                |             |
| Tensile Elongation (Break)                                 | 6.0                            | %                  |             |
| Flexural Modulus   | 3100                           | MPa                |             |
| Flexural Strength  | 104                            | MPa                |             |
| Impact   | Nominal Value                  | Unit               |             |
| Unnotched Izod Impact                                      | 25 to 27                       | J/m                |             |
| Thermal  | Nominal Value                  | Unit               | Test Method |
| Deflection Temperature Under Load (1.8<br>MPa, Unannealed) | 53.0                           | °C                 |             |
| Glass Transition Temperature                               | 82.0                           | °C                 | DMA         |
| NOTE   |                                |                    |             |
| 1.   | Liquid Resin                   |                    |             |
| 2.   | Liquid Resin                   |                    |             |

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