

# DAI-EL™ G-7201

Fluoroelastomer

DAIKIN AMERICA, INC.

## Message:

DAI-EL G-7201 is a fluoroelastomer comprising copolymer of vinylidene fluoride and hexafluoropropylene, and contains a curing agent (bisphenol AF) and cure accelerator. This material is of the grade of good mold flow and with a sealing property suitable for injection molding.

General Information			
Features	Copolymer		
	Good liquidity		
Appearance	milky white		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity <sup>1</sup>	1.81	g/cm <sup>3</sup>	JIS K6268
Mooney Viscosity (ML 1+10, 100°C)	40	MU	JIS K6300-1
Fluorine Content	66.0	wt%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	74		
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	4.20	MPa	JIS K6251
Tensile Strength	13.5	MPa	JIS K6251
Tensile Elongation (Break)	220	%	JIS K6251
Compression Set <sup>2</sup> (200°C, 70 hr)	13	%	
NOTE			
1.	23°C		
2.	25% compression		

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## Recommended distributors for this material

### Susheng Import & Export Trading Co., Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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