

RTP 128 HI LF

Polypropylene
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Talc filler, 20% filler by weight		
Additive	Impact modifier		
Features	Impact modification		
	Low liquidity		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.2	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.030	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2340	MPa	ASTM D638
Tensile Strength	23.4	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	1720	MPa	ASTM D790
Flexural Strength	34.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	190	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1300	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	116	°C	ASTM D648
1.8 MPa, not annealed	76.7	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94

Additional Information

The value listed as Flammability, UL 94, was tested in accordance with RTP test standards. Mold Shrinkage, ASTM D955, 0.250 in: 20 mil/in Tensile Elongation, ASTM D638: >10%

Injection	Nominal Value	Unit
Rear Temperature	218 - 274	°C
Middle Temperature	218 - 274	°C
Front Temperature	218 - 274	°C
Mold Temperature	32.2 - 65.6	°C
Injection Pressure	68.9 - 138	MPa

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Recommended distributors for this material

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