

Petrothene® LT523521

High Density Polyethylene
LyondellBasell Industries

Message:

Petrothene LT523521 exhibits an enhanced balance of stiffness and environmental stress crack resistance. Typical applications include bottles for bleach, detergents, household chemicals, foodstuffs and pharmaceuticals. This product is formulated with synthetic antistat.

General Information			
Features	Rigid, good		
	High ESCR (Stress Cracking Resistance)		
	Compliance of Food Exposure		
Uses	Blow molding applications		
	Bottle		
Agency Ratings	FDA 21 CFR 175.1520		
Processing Method	Blow molding		
Physical	Nominal Value	Unit	Test Method
Density	0.952	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.35	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 100% Igepal CO-630, F50)	140	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	68		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	26.9	MPa	ASTM D638
Fracture	19.5	MPa	ASTM D638
Tensile Elongation (Break)	1100	%	ASTM D638
Flexural Modulus - 1% Secant	1200	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	67.0	°C	ASTM D648
Brittleness Temperature	< -76.0	°C	ASTM D746
Vicat Softening Temperature	124	°C	ASTM D1525

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