

Clearflex® H&T; LGH 108

Linear Low Density Polyethylene

Versalis S.p.A.

Message:

Clearflex H&T LGH 108 is an octene copolymer linear low density polyethylene (C8-LLDPE), with antioxidants and processing aid, suitable for blown film extrusion.

Films obtained from Clearflex H&T LGH 108 show excellent optical properties, a wide sealing window, both hot tack and heat seal, together with a low sealing initiation temperature (S.I.T.) and outstanding impact, puncture and Elmendorf tear resistance.

Main Application

Clearflex H&T LGH 108, for its overall characteristics, is the right choice for packaging film applications, bioriented film requiring superior mechanical and optical properties. Moreover, the excellent sealability behaviour together with low gel content makes it ideal for lamination film production.

General Information			
Additive	Antioxidant		
	Processing Aid		
Features	Antioxidant		
	Broad Seal Range		
	Copolymer		
	Food Contact Acceptable		
	Good Heat Seal		
	Good Tear Strength		
	High Impact Resistance		
	Hot Tack Strength		
	Low Density		
	Low Gel		
	Low Temperature Heat Sealability		
	Octene Comonomer		
	Opticals		
	Puncture Resistant		
Uses	Bi-axially Oriented Film		
	Film		
	Laminates		
	Packaging		
Agency Ratings	EU Food Contact, Unspecified Rating		
Forms	Pellets		
Processing Method	Blown Film		
Physical	Nominal Value	Unit	Test Method
Density	0.917	g/cm ³	ISO 1183

Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.90	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (vs. Itself - Dynamic, Blown Film)	> 0.50		ISO 8295
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	µm	
Film Thickness - Recommended / Available	10 to 50µm		
Tensile Modulus			ISO 527-3
1% Secant, MD : 25 µm, Blown Film	160	MPa	
1% Secant, TD : 25 µm, Blown Film	170	MPa	
Tensile Stress			ISO 527-3
MD : Yield, 25 µm, Blown Film	9.00	MPa	
TD : Yield, 25 µm, Blown Film	9.00	MPa	
MD : Break, 25 µm, Blown Film	45.0	MPa	
TD : Break, 25 µm, Blown Film	45.0	MPa	
Tensile Elongation			ISO 527-3
MD : Break, 25 µm, Blown Film	450	%	
TD : Break, 25 µm, Blown Film	700	%	
Dart Drop Impact ¹ (25 µm, Blown Film)	400	g	ISO 7765-1
Elmendorf Tear Strength ²			ISO 6383-2
MD : 25.0 µm	130.0	kN/m	
TD : 25.0 µm	210.0	kN/m	
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -70.0	°C	ASTM D746
Vicat Softening Temperature	102	°C	ISO 306/A
Melting Temperature	117	°C	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 µm, Blown Film)	60		ASTM D2457
Haze (25.0 µm, Blown Film)	9.0	%	ISO 14782
Extrusion	Nominal Value	Unit	
Melt Temperature	190 to 230	°C	
NOTE			
1.	F50		
2.	Blown Film		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

