

Trilene® RI20HO

Polypropylene Random Copolymer

Chandra Asri Petrochemical

Message:

RI20HO is a high flow polypropylene ethylene random copolymer for general purpose large and medium clarity injection molding applications. This grade uses Unipol® polypropylene technology from Union Carbide Corporation with the latest generation of catalyst.

General Information			
Features	General Purpose		
	Good Impact Resistance		
	Good Strength		
	High Flow		
	Medium Clarity		
	Random Copolymer		
Uses	General Purpose		
	Industrial Containers		
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.895	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	18	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	80		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	26.0	MPa	ASTM D638
Tensile Elongation (Yield)	15	%	ASTM D638
Flexural Modulus - 1% Secant ²	980	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	83	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	85.0	°C	ASTM D648
Vicat Softening Temperature	125	°C	ASTM D1525 ³
Peak Melting Temperature ⁴	146	°C	ASTM D3418
Injection	Nominal Value	Unit	
Processing (Melt) Temp	210 to 230	°C	
Mold Temperature	20.0 to 40.0	°C	

NOTE

- | | |
|----|--------------------|
| 1. | 50 mm/min |
| 2. | 1.3 mm/min |
| 3. | Rate B (120°C/h) |
| 4. | 10°C/min, 2nd heat |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

