MAJORIS CT200

Polypropylene

AD majoris

Message:

CT200 is a 20% mineral filled grade intended for injection moulding.

The product is available in black (CT200 - 8229) but other colours can be supplied on request.

CT200 has been developed especially for the car industry, to be used in interior parts and also an excellent balance between the impact strength and stiffness, and it has very good surface quality.

APPLICATIONS

Automotive interior parts such as:

Pillar trims

Door panels and pockets

Consoles

Handles

Miscellaneous technical items

General Information				
Filler / Reinforcement	Mineral filler, 20% filler by weight			
Features	Recyclable materials			
	Excellent appearance			
Uses	Handle			
	Application in Automobile Field			
	Car interior parts			
Appearance	Black			
	Available colors			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.05	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR)			ISO 1133	
230°C/2.16 kg	6.5	g/10 min	ISO 1133	
230°C/5.0 kg	24	g/10 min	ISO 1133	
Molding Shrinkage	1.0 - 1.6	%		
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Yield)	31.0	MPa	ISO 527-2	
Tensile Strain (Yield)	5.0	%	ISO 527-2	
Flexural Modulus	2250	МРа	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength (23°C)	4.0	kJ/m²	ISO 179/1eA	
Charpy Unnotched Impact Strength (23°C)	42	kJ/m²	ISO 179/1eU	

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa,			
Unannealed)	61.0	°C	ISO 75-2/A
Vicat Softening Temperature			
	150	°C	ISO 306/A
	80.0	°C	ISO 306/B
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	210 - 260	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			

Holding pressure: 50 to 60% of injection pressure

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