

Moplen RP348SK

Polypropylene Random Copolymer

PolyMirae

Message:

Moplen RP348SK is a nucleated and high fluidity polypropylene random copolymer manufactured by PolyMirae using Spheripol process technology licensed from LyondellBasell.

Moplen RP348SK is specially designed for good processability and excellent clarity in low processing temperature with balanced mechanical properties. Moplen RP348SK is a random copolymer particularly suitable for injection molding of thin walled articles (TWIM) for food and non food applications, transparency containers and boxes of big size, houseware, DVD case.

Moplen RP348SK meets the FDA requirement in the code of Federal Regulations in 21 CFR 177.1520 for food contact.

Product Features

High fluidity/Good processability and excellent clarity in low processing temperature/High productivity with shorter cycle time than conventional random PP/Less bubbles(Voids) in final products/High gloss/Good mechanical property balance/Low odor and low taste transfer

Typical Applications

Thin walled articles (TWIM) for food and non food applications, Transparency containers and boxes of big size, Houseware, Food container, DVD case, etc

General Information			
Additive	Nucleating Agent		
Features	Fast Molding Cycle		
	Food Contact Acceptable		
	Good Processability		
	High Clarity		
	High Flow		
	High Gloss		
	Low Odor Transfer		
	Low Taste Transfer		
	Nucleated		
Uses	Random Copolymer		
	Bottles		
	Containers		
	Food Containers		
	Household Goods		
	Media Packaging		
Agency Ratings	Thin-walled Parts		
	FDA 21 CFR 177.1520		
	Clear/Transparent		
Appearance	Pellets		
Forms	Injection Molding		
Processing Method			
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	35	g/10 min	ASTM D1238

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	93		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	28.9	MPa	ASTM D638
Tensile Elongation (Yield)	14	%	ASTM D638
Flexural Modulus	1030	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	49	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	87.0	°C	ASTM D648
Optical	Nominal Value	Unit	Test Method
Haze	18	%	ASTM D1003

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