Daelim Po1y® LH860

High Density Polyethylene
DAELIM INDUSTRIAL CO., LTD.

Message:

Daelim Po1y®LH860 is a high-density polyethylene product. It can be processed by injection molding and is available in the Asia-Pacific region. Daelim Po1y®Application areas of LH860 include cap/cap/cork and food contact applications.

Features include:

Low shrinkage

accessible food

Impact resistance

odorless/tasteless channel

General Information					
Features	Impact resistance, high				
	The smell is low to none				
	Compliance of Food Exposure				
	Low shrinkage				
Uses	Shield				
Agency Ratings	ASTM D 1248, III, Class A, Cat. 3				
	FDA 21 CFR 177.1520				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.961	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	7.5	g/10 min	ASTM D1238		
Molding Shrinkage - Flow	0.020	%	ASTM D955		
Environmental Stress-Cracking Resistance (F50)	20.0	hr	ASTM D1693B		
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (R-Scale)	60		ASTM D785		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield)	29.4	MPa	ASTM D638		
Tensile Elongation (Break)	600	%	ASTM D638		
Flexural Modulus	981	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (23°C)	69	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Brittleness Temperature	-76.0	°C	ASTM D746		
Additional Information					

Injection	Nominal Value	Unit	
Processing (Melt) Temp	180 - 240	°C	

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