Ultramid® B27 E

Polyamide 6

BASF Corporation

Message:

Ultramid® B27 E is a polyamide 6 grade of low viscosity that is well suited for compounding and the production of monofilaments.

General Information			
Features	Low Viscosity		
	Oil Resistant		
Uses	Compounding		
	Monofilaments		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Processing Method	Compounding		
Physical	Nominal Value	Unit	Test Method
Density	1.12 to 1.15	g/cm³	ISO 1183
Apparent Density	0.78	g/cm³	
Water Absorption			ISO 62
Saturation, 23°C	8.5	%	
Equilibrium, 23°C, 50% RH	2.2	%	
Viscosity Number (H2SO4 (Sulphuric Acid))	142 to 158	cm³/g	ISO 307
Extractables ¹	< 0.6	%	ISO 6427
Moisture Content	< 0.10	%	ISO 15512
Relative Viscosity - 1% in 96% Sulfuric Acid	2.62 to 2.83		ISO 307
Pellet Shape	Round		
Pellet Size	2.00 to 2.50	mm	
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146
NOTE			
1.	chips not ground, 16 hr		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

