

Tecnoprene® 3K3F NAT005

Polypropylene Copolymer

SO.F.TER. SPA

Message:

Polypropylene copolymer reinforced with 15% chemically coupled glass fiber

General Information			
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Features	Chemically Coupled		
	Copolymer		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.00	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Molding Shrinkage	1.0	%	Internal Method
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Ash Content	15	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	55.0	MPa	ASTM D638
Flexural Modulus	3100	MPa	ASTM D790
Flexural Strength	80.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	14	kJ/m ²	ISO 179/1eA
Notched Izod Impact			ASTM D256
-20°C	130	J/m	
23°C	160	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	130	°C	ASTM D648
CLTE - Flow	6.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	ASTM D257
Dielectric Constant (1 kHz)	2.30		ASTM D150
Comparative Tracking Index	650	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.20 mm)	HB		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	90.0	°C
Drying Time	3.0	hr
Rear Temperature	210	°C
Middle Temperature	240	°C
Front Temperature	250	°C
Mold Temperature	50.0 to 70.0	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

