ALCOM® ABS 530/29 SV1217-04MCO

Acrylonitrile Butadiene Styrene

ALBIS PLASTIC GmbH

Message:

ALCOM® ABS 530/29 SV1217-04MCO is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® ABS 530/29 SV1217-04MCO include construction applications, electrical/electronic applications, household applications and housings. Characteristics include: REACH Compliant RoHS Compliant High Flow

General Information				
Features	High Flow			
Uses	Construction Applications			
	Electrical/Electronic Applications			
	Household Goods			
	Housings			
Agency Ratings	EC 1907/2006 (REACH)			
RoHS Compliance	RoHS Compliant			
Appearance	Metallized - Colors			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.06	g/cm³	ISO 1183	
Melt Volume-Flow Rate (MVR) (220°C/10.0		_		
kg)	35.0	cm³/10min	ISO 1133	
Hardness	Nominal Value	Unit	Test Method	
Ball Indentation Hardness (H 358/30)	94.0	MPa	ISO 2039-1	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	2600	MPa	ISO 527-2	
Flexural Modulus	2400	MPa	ISO 178	
Flexural Stress	60.0	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength	13	kJ/m²	ISO 179/1eA	
Charpy Unnotched Impact Strength	30	kJ/m²	ISO 179/1eU	
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (1.8 MPa,		•		
Unannealed)	80.0	°C	ISO 75-2/A	
Vicat Softening Temperature	92.0	°C	ISO 306/B50	
Injection	Nominal Value	Unit		
Drying Temperature				
Circulation Dryer	80.0	°C		

Desiccant Dryer	80.0	°C	
Drying Time			
Circulation Dryer	3.0 to 6.0	hr	
Desiccant Dryer	2.0 to 4.0	hr	
Processing (Melt) Temp	220 to 260	°C	
Mold Temperature	50.0 to 80.0	°C	

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