

SLOVAMID® 6 GF 15 T 25

Polyamide 6

Plastcom

Message:

Good anisotropy of the manufacturing shrinkage. The talc is added to get the material shrinkage identical in both directions. Application for flat products in disc form /no screw after cooling off/ and for thick-walled products, at which the protection against the material failure is guaranteed. PA for injection moulding with the content of 25% micromilled talc. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
	Talc,25% Filler by Weight		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 6		
Physical	Nominal Value	Unit	Test Method
Density	1.48	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.9	%	
Flow	0.64	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8000	MPa	ISO 527-2
Tensile Stress (Yield)	90.0	MPa	ISO 527-2
Tensile Strain (Yield)	1.5	%	ISO 527-2
Flexural Modulus	5800	MPa	ISO 178
Flexural Stress	120	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	3.0	kJ/m ²	
23°C	3.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	20	kJ/m ²	
23°C	25	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	200	°C	ISO 75-2/B

Vicat Softening Temperature	200	°C	ISO 306/B
Melting Temperature (DSC)	220	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	250 to 280	°C	
Mold Temperature	70.0 to 90.0	°C	
Injection Pressure	70.0 to 120	MPa	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

