

Geon™ 170 Series 173

Polyvinyl Chloride Homopolymer
Mexichem Specialty Resins, Inc.

Message:

Geon™ 170 Series 173 is a polyvinyl chloride homopolymer (PVC homopolymer) material. The product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing methods are: hot melt, dip coating or coating.

Geon™ The main features of 170 Series 173 are:

- high gloss
- Transparency

General Information			
Features	Highlight		
	Definition, high		
Forms	Powder 1		
Processing Method	Hot Melt		
	Impregnation coating method		
	Coating		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40	g/cm ³	ASTM D792
Apparent Density	0.27	g/cm ³	
K-Value ¹	69.0		Internal method
Intrinsic Viscosity ²	1.0		Internal method
Water content-Karl Fisher ³	0.090	%	Internal method
Relative viscosity-Cyclohexanone 1%	2.37		
Optimal stretching	16.4	MPa	ASTM D638
Gloss-60 degree fused 5 mins @ 350F ⁴	92	%	Internal method
Transparency-light transmittance ⁵	95	%	Internal method
Brokfield Viscosity ⁶			Internal method
Initial @ 2 rpm	4.35	Pa · s	Internal method
Initial @ 20 rpm	3.33	Pa · s	Internal method
One Day @ 2 rpm	6.45	Pa · s	Internal method
One Day @ 20 rpm	4.20	Pa · s	Internal method
Cut off outflow ⁷	252.00	g/10 min	Internal method
North fineness ⁸	5.25	Hegman	Internal method
Residual Vinyl Chloride Monomer ⁹		ppm	Internal method
Methanol extractable ¹⁰	1.3	%	Internal method
polymerization process	Emulsion		
Gel temperature ¹¹	87	°C	Internal method
Additional Information	Nominal Value	Unit	Test Method

Test Method Formulas "ALTC" and "ASTM" Ingredients and Level

Resin: 100 phr

DINP: 57 phr

ESO: 3 phr

Therm-Chek SP 120 LOHF: 2 phr

"STP" (all except Fog) Ingredients and Level

Resin: 100 phr

DOP: 60 phr

"STP" (Fog only) Ingredients and Level

Resin: 100 phr

DUP: 80 phr

NOTE	
1.	0.5g/100ml
2.	ASTM D 1243 60 A
3.	STP 683
4.	ALTC 65
5.	ATLC 66
6.	ALTC 22
7.	STP 1010
8.	STP 390
9.	STP 1005
10.	STP 894
11.	ATLC 29

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