## Quantum Composites QC-3450

Thermoset, Unspecified

Quantum Composites Inc.

## Message:

Quantum Composites QC-3450 is a Thermoset, Unspecified (TS, Unspecified) product filled with 48% glass fiber. It can be processed by compression molding and is available in North America.

Characteristics include:

Heat Resistant

High Strength

| General Information      |                                  |       |             |
|--------------------------|----------------------------------|-------|-------------|
| Filler / Reinforcement   | Glass Fiber,48% Filler by Weight |       |             |
| Features                 | High Heat Resistance             |       |             |
|                          | High Strength                    |       |             |
|                          |                                  |       |             |
| Appearance               | Black                            |       |             |
|                          | Natural Color                    |       |             |
| Forms                    | SMC - Sheet Molding Compound     |       |             |
| Processing Method        | Compression Molding              |       |             |
| Physical                 | Nominal Value                    | Unit  | Test Method |
| Specific Gravity         | 1.71                             | g/cm³ | ASTM D792   |
| Molding Shrinkage - Flow | 0.050                            | %     | ASTM D955   |
| Mechanical               | Nominal Value                    | Unit  | Test Method |
| Tensile Strength         | 186                              | MPa   | ASTM D638   |
| Flexural Modulus         | 14500                            | MPa   | ASTM D790   |
| Flexural Strength        | 331                              | MPa   | ASTM D790   |
| Compressive Strength     | 197                              | MPa   | ASTM D695   |
| Impact                   | Nominal Value                    | Unit  | Test Method |
| Notched Izod Impact      | 1400                             | J/m   | ASTM D256   |
| Thermoset                | Nominal Value                    | Unit  |             |
| Shelf Life (21°C)        | 8.7                              | wk    |             |
| Post Cure Time (163°C)   | 1.0                              | hr    |             |
| Injection                | Nominal Value                    | Unit  |             |
| Mold Temperature         | 132 to 160                       | °C    |             |
| Injection Pressure       | 3.45 to 6.89                     | MPa   |             |

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