

ResMart Utility Nylon 6 33 GF BLK

Polyamide 6

ResMart

Message:

33% Fiberglass Nylon 6, Heat Stabilized

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 - 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	145	MPa	ASTM D638
Tensile Elongation (Yield)	2.5 - 3.5	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	221	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D256
Injection	Nominal Value	Unit	
Drying Temperature - Desiccant Dryer	82.2	°C	
Drying Time - Desiccant Dryer	2.0	hr	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	243 - 279	°C	
Mold Temperature	54.4 - 93.3	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			

Dew Point: 0F

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

