

XYRON™ X352V

Polyphenylene Ether + PS
Asahi Kasei Chemicals Corporation

Message:

Modified PPE
20% Filler reinforced Flame retardant V-1
Appearance Good, Warpage Low

General Information			
UL YellowCard	E82268-250922		
Filler / Reinforcement	Filler,20% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Low Warpage		
	Pleasing Surface Appearance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Molding Shrinkage ¹ (2.00 mm)	0.25 to 0.40	%	Internal Method
Water Absorption (23°C, 24 hr)	0.060	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	50.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	5.0	%	ISO 527-2
Flexural Modulus (23°C)	4420	MPa	ISO 178
Flexural Stress (23°C)	100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ² (23°C)	4.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed	100	°C	ASTM D648
1.8 MPa, Unannealed	97.0	°C	ISO 75-2/A
CLTE - Flow (-30 to 65°C)	5.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+16	ohms · cm	IEC 60093
Dielectric Constant			IEC 60250
100 Hz	3.20		
1 MHz	3.10		
Dissipation Factor			IEC 60250
100 Hz	3.0E-3		

1 MHz	5.0E-3		
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.810 mm	V-2		
1.50 mm	V-1		
3.00 mm	5VB		
Injection	Nominal Value	Unit	
Drying Temperature	100 to 110	°C	
Drying Time	3.0 to 4.0	hr	
Processing (Melt) Temp	240 to 300	°C	
Mold Temperature	50.0 to 80.0	°C	
NOTE			
1.	150x150x2 mm		
2.	4 mm		

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