

Bynel® 41E865

Linear Low Density Polyethylene
DuPont Packaging & Industrial Polymers

Message:

BYNEL® Series 4100 series resins are anhydride-modified, linear low-density polyethylene (LLDPE) resins. All BYNEL Series 4100 series resins are available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyethylene resins.

BYNEL 4100 series resins adhere to a variety of materials. They are most often used to adhere to EVOH, polyamide, PE and ethylene copolymers.

BYNEL 41E865 is also known for its ability to adhere to PS (polystyrene) in the coextrusion process.

Series 4100 resins can be used in coextrusion processes including:

- blown film
- cast film/sheet
- blow molding
- melt and solid phase thermoforming
- sheet and tubing

LLDPE resins are known for their temperature resistance and toughness. These physical properties make the 4100 series resins work well in applications such as:

- boil-in-bag structures
- blow molded containers in which drop strength is important
- bag-in-box films
- film where LLDPE is the heat seal layer.

General Information			
Features	Good adhesion		
Uses	Films		
	Blow molding applications		
	Pipe fittings		
	cast film		
	Sheet		
	Adhesive		
Agency Ratings	FDA 21 CFR 175.105		
Forms	Particle		
Processing Method	Solid Phase Press. Form. Thermoforming		
	Blow film		
	Blow molding		
	Co-extrusion molding		
	cast film		
	Sheet extrusion molding		
Physical	Thermoforming		
	Nominal Value	Unit	Test Method
	Specific Gravity	0.940	g/cm ³ ASTM D792, ISO 1183
	Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.7	g/10 min ASTM D1238, ISO 1133
	Nominal Value	Unit	Test Method
	Thermal		

Vicat Softening Temperature	82.0	°C	ASTM D1525, ISO 306
Peak Melting Temperature	109	°C	ASTM D3418, ISO 3146
Freezing Point	106	°C	ASTM D3418
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	160	°C	
Cylinder Zone 2 Temp.	185	°C	
Cylinder Zone 3 Temp.	235	°C	
Cylinder Zone 4 Temp.	235	°C	
Cylinder Zone 5 Temp.	235	°C	
Adapter Temperature	235	°C	
Melt Temperature	< 250	°C	
Die Temperature	235	°C	
Extrusion instructions			

Processing conditions shown are for coextrusion with EVOH. Processing conditions for coextrusion with nylon: Zone 1: 160°C Zone 2: 185°C Zone 3: 235°C Zone 4: 250°C Zone 5: 250°C Adapter: 250°C Die: 250°C

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